

DECLARATION OF PERFORMANCE  
DoP No. MKT-340 - en

1. Unique identification code of the product-type: **MKT Injection System VMH**
2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

**ETA-17/0716, Annex A2 and A3**  
**Batch number: see packaging of the product**

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

<b>Generic type</b>	bonded anchor	
<b>for use in</b>	cracked and uncracked concrete C20/25 - C50/60 (EN 206)	
<b>Option</b>	1	
<b>Loading</b>	<u>static or quasi-static</u> : - threaded rod (M8-M30) - internally threaded anchor rod (IG-M6 to IG-M20) - reinforcing bar (Ø8 – Ø32) <u>seismic category C1</u> : - threaded rod M8 – M30 (except hot-dip galvanised) - reinforcing bar Ø8 – Ø32 <u>seismic category C2</u> : - threaded rod M12, (electroplated and sherardized (property class 8.8), A4 and HCR)	
<b>Material</b>	<b>Threaded rod: M8, M10, M12, M16, M20, M24, M27, M30</b>	
	zinc-plated steel (hot-dip galvanized steel, electroplated, sherardized)	dry internal conditions only
	stainless steel (A4):	internal and external use without particular aggressive conditions
	high corrosion resistant steel (HCR):	internal and external use with particular aggressive conditions
	<b>Internally threaded anchor rod: IG-M6, IG-M8, IG-M10, IG-M12, IG-M16, IG-M20</b>	
	steel, electroplated	dry internal conditions only
	stainless steel (A4):	internal and external use without particular aggressive conditions
	high corrosion resistant steel (HCR):	internal and external use with particular aggressive conditions
<b>Temperature range (if applicable)</b>	<b>Reinforcing bar (B500 B): Ø8, Ø10, Ø12, Ø14, Ø16, Ø20, Ø25, Ø28, Ø32</b>	
	Range I: -40°C to +80°C Range II: -40°C to +120°C Range III: -40°C to +160°C	

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

**MKT Metall-Kunststoff-Technik GmbH & Co. KG**  
**Auf dem Immel 2**  
**D - 67685 Weilerbach**

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): --

6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: **System 1**
7. In case of the declaration of performance concerning a construction product covered by a harmonised standard: --
8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

issued **Deutsches Institut für Bautechnik, Berlin**  
**ETA-17/0716**  
on the basis of **ETAG 001-5**

The notified body 1343-CPR performed under system 1:

- (i) determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product;
  - (ii) initial inspection of the manufacturing plant and of factory production control;
  - (iii) continuous surveillance, assessment and evaluation of factory production control.
- and issued: Certificate of constancy of performance 1343-CPR-M 550-20/08.14

9. Declared performance:

Essential characteristics	Design method	Performance			Harmonized technical specification
		Threaded rod	Internally threaded anchor rod	rebar	
characteristic resistance for tension	TR 029 CEN/TS 1992-4 TR 045	Annex C1 and C2	Annex C4	Annex C6	ETAG 001
characteristic resistance for shear	TR 029 CEN/TS 1992-4 TR 045	Annex C1 and C3	Annex C5	Annex C7	
displacement for serviceability limit state	TR 029, CEN/TS 1992-4	Annex C8	Annex C9	Annex C10	

Where pursuant to Article 37 or 38 in the Specific Technical Documentation has been used, the requirements with which the product complies: --

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:

  
**Stefan Weustenhagen**  
 (General Manager)  
 Weilerbach, 08.12.2017

i.V.   
**Dipl.-Ing. Detlef Bigalke**  
 (Head of product development)



**Table C1: Characteristic steel resistance for threaded rods under tension and shear resistance**

Threaded rod				M 8	M 10	M 12	M 16	M 20	M 24	M 27	M 30
<b>Steel failure</b>											
<b>Tension load</b>											
Characteristic tension resistance	Steel, Property class 4.6 and 4.8	$N_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
	Steel, Property class 5.6 and 5.8	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	230	280
	Steel, Property class 8.8	$N_{Rk,s}$	[kN]	29	46	67	125	196	282	368	449
	Stainless steel A4 and HCR, Property class 50	$N_{Rk,s}$	[kN]	18	29	42	79	123	177	230	281
	Stainless steel A4 and HCR, Property class 70	$N_{Rk,s}$	[kN]	26	41	59	110	171	247	-	-
Partial factor	Steel, Property class 4.6	$\gamma_{Ms,N}$	[-]	2,0							
	Steel, Property class 4.8	$\gamma_{Ms,N}$	[-]	1,5							
	Steel, Property class 5.6	$\gamma_{Ms,N}$	[-]	2,0							
	Steel, Property class 5.8	$\gamma_{Ms,N}$	[-]	1,5							
	Steel, Property class 8.8	$\gamma_{Ms,N}$	[-]	1,5							
	Stainless steel A4 and HCR, Property class 50	$\gamma_{Ms,N}$	[-]	2,86							
	Stainless steel A4 and HCR, Property class 70	$\gamma_{Ms,N}$	[-]	1,87							-
<b>Shear load</b>											
<b>Steel failure <u>without</u> lever arm</b>											
Characteristic shear resistance	Steel, Property class 4.6 and 4.8	$V_{Rk,s}$	[kN]	7	12	17	31	49	71	92	112
	Steel, Property class 5.6 and 5.8	$V_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
	Steel, Property class 8.8	$V_{Rk,s}$	[kN]	15	23	34	63	98	141	184	224
	Stainless steel A4 and HCR, Property class 50	$V_{Rk,s}$	[kN]	9	15	21	39	61	88	115	140
	Stainless steel A4 and HCR, Property class 70	$V_{Rk,s}$	[kN]	13	20	30	55	86	124	-	-
<b>Steel failure <u>with</u> lever arm</b>											
Characteristic bending moment	Steel, Property class 4.6 and 4.8	$M_{Rk,s}$	[Nm]	15	30	52	133	260	449	666	900
	Steel, Property class 5.6 and 5.8	$M_{Rk,s}$	[Nm]	19	37	65	166	324	560	833	1123
	Steel, Property class 8.8	$M_{Rk,s}$	[Nm]	30	60	105	266	519	896	1333	1797
	Stainless steel A4 and HCR, Property class 50	$M_{Rk,s}$	[Nm]	19	37	66	167	325	561	832	1125
	Stainless steel A4 and HCR, Property class 70	$M_{Rk,s}$	[Nm]	26	52	92	232	454	784	-	-
Partial factor	Steel, Property class 4.6	$\gamma_{Ms,V}$	[-]	1,67							
	Steel, Property class 4.8	$\gamma_{Ms,V}$	[-]	1,25							
	Steel, Property class 5.6	$\gamma_{Ms,V}$	[-]	1,67							
	Steel, Property class 5.8	$\gamma_{Ms,V}$	[-]	1,25							
	Steel, Property class 8.8	$\gamma_{Ms,V}$	[-]	1,25							
	Stainless steel A4 and HCR, Property class 50	$\gamma_{Ms,V}$	[-]	2,38							
	Stainless steel A4 and HCR, Property class 70	$\gamma_{Ms,V}$	[-]	1,56							-

**Injection System VMH for concrete**

**Performance**  
Characteristic values for **threaded rods** under **tension** and **shear loads**

**Annex C1**

**Table C2:** Characteristic values of **tension loads** for **threaded rods** under static, quasi-static action and seismic action C1 + C2

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
<b>Steel failure</b>										
Characteristic tension resistance	$N_{Rk,s}$	[kN]	see Table C1							
	$N_{Rk,s,C1}$	[kN]	$1,0 \cdot N_{Rk,s}$							
	$N_{Rk,s,C2}$	[kN]	NPD	$1,0 \cdot N_{Rk,s}$	No Performance Determined (NPD)					
Partial factor	$\gamma_{Ms,N}$	[-]	see Table C1							
<b>Combined pull-out and concrete failure</b>										
<b>Characteristic bond resistance in uncracked concrete C20/25</b>										
Temperature range I: 80°C / 50°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	17	17	16	15	14	13	13	13
Temperature range II: 120°C / 72°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	15	14	14	13	12	12	11	11
Temperature range III: 160°C / 100°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	12	12	11	10	9,5	9,0	9,0	9,0
<b>Characteristic bond resistance in cracked concrete C20/25</b>										
Temperature range I: 80°C / 50°C	$\tau_{Rk,cr} = \tau_{Rk,C1}$	[N/mm <sup>2</sup> ]	6,5	7,0	7,5	8,5	8,5	8,5	8,5	8,5
	$\tau_{Rk,C2}$	[N/mm <sup>2</sup> ]	NPD		3,6	No Performance Determined (NPD)				
Temperature range II: 120°C / 72°C	$\tau_{Rk,cr} = \tau_{Rk,C1}$	[N/mm <sup>2</sup> ]	5,5	6,0	6,5	7,5	7,5	7,5	7,5	7,5
	$\tau_{Rk,C2}$	[N/mm <sup>2</sup> ]	NPD		3,1	No Performance Determined (NPD)				
Temperature range III: 160°C / 100°C	$\tau_{Rk,cr} = \tau_{Rk,C1}$	[N/mm <sup>2</sup> ]	5,0	5,5	6,0	6,5	6,5	6,5	6,5	6,5
	$\tau_{Rk,C2}$	[N/mm <sup>2</sup> ]	NPD		2,5	No Performance Determined (NPD)				
Increasing factors for concrete	$\psi_c$	C25/30	1,02							
		C30/37	1,04							
		C35/45	1,07							
		C40/50	1,08							
		C45/55	1,09							
		C50/60	1,10							
Factor according to CEN/TS1992-4-5	uncracked concrete	$k_8$	[-]	10,1						
	cracked concrete			7,2						
<b>Concrete cone failure</b>										
Factor according to CEN/TS1992-4-5	uncracked concrete	$k_{ucr}$	[-]	10,1						
	cracked concrete	$k_{cr}$	[-]	7,2						
<b>Splitting failure</b>										
Edge distance	$h/h_{ef} \geq 2,0$	$C_{cr,sp}$	[mm]	$1,0 h_{ef}$						
	$2,0 > h/h_{ef} > 1,3$			$2 \cdot h_{ef} (2,5 - h / h_{ef})$						
	$h/h_{ef} \leq 1,3$			$2,4 h_{ef}$						
Spacing		$S_{cr,sp}$	[mm]	$2 C_{cr,sp}$						
Installation factor <b>Compressed air cleaning</b>	$\gamma_2 = \gamma_{inst}$	[-]	1,0 (1,2) <sup>1)</sup>				1,2			
Installation factor <b>Manual cleaning</b>	$\gamma_2 = \gamma_{inst}$	[-]	1,2				-			

<sup>1)</sup> Value in brackets for cracked concrete

**Injection System VMH for concrete**

**Performance**  
Characteristic values of **tension loads** for **threaded rods**

**Annex C2**

**Table C3:** Characteristic values of **shear loads** for **threaded rods** under static, quasi-static action and seismic action C1 + C2

Threaded rod		M8	M10	M12	M16	M20	M24	M27	M30	
<b>Steel failure <u>without</u> lever arm</b>										
Characteristic shear resistance	$V_{Rk,s}$	[kN]	see Table C1							
	$V_{Rk,s,C1}$	[kN]	$0,70 \cdot V_{Rk,s}$							
	$V_{Rk,s,C2}$	[kN]	NPD	$0,80 \cdot V_{Rk,s}$	No Performance Determined (NPD)					
Partial factor	$\gamma_{Ms,v}$	[-]	see Table C1							
<b>Steel failure <u>with</u> lever arm</b>										
Characteristic bending moment	$M^0_{Rk,s}$	[Nm]	see Table C1							
	$M^0_{Rk,s,C1}$	[Nm]	No Performance Determined (NPD)							
	$M^0_{Rk,s,C2}$	[Nm]								
Partial factor	$\gamma_{Ms,v}$	[-]	see Table C1							
<b>Concrete pry-out failure</b>										
Factor k acc. to TR 029 Factor $k_3$ acc. to CEN/TS 1992-4-5	$k_{(3)}$	[-]	2,0							
Installation factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0							
<b>Concrete edge failure</b>										
Effective length of anchor	$l_f$	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$							
Outside diameter of anchor	$d_{nom}$	[mm]	8	10	12	16	20	24	27	30
Installation factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0							

**Injection System VMH for concrete**

**Performance**  
Characteristic values of **shear loads** for **threaded rods**

**Annex C3**

**Table C4:** Characteristic values of **tension loads** for **internally threaded anchor rod** under static, quasi-static action

Internally threaded anchor rod			IG-M 6	IG-M 8	IG-M 10	IG-M 12	IG-M 16	IG-M 20
<b>Steel failure <sup>1)</sup></b>								
Characteristic tension resistance, Steel, strength class 5.8	$N_{Rk,s}$	[kN]	10	18	29	42	79	123
Partial factor	$\gamma_{Ms,N}$	[-]	1,5					
Characteristic tension resistance, Steel, strength class 8.8	$N_{Rk,s}$	[kN]	16	27	46	67	121	196
Partial factor	$\gamma_{Ms,N}$	[-]	1,5					
Characteristic tension resistance, Stainless steel A4 / HCR, strength class 70	$N_{Rk,s}$	[kN]	14	26	41	59	110	124 <sup>3)</sup>
Partial factor	$\gamma_{Ms,N}$	[-]	1,87					
<b>Combined pull-out and concrete failure</b>								
<b>Characteristic bond resistance in <u>uncracked</u> concrete C20/25</b>								
Temperature range I: 80°C / 50°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	17	16	15	14	13	13
Temperature range II: 120°C / 72°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	14	14	13	12	12	11
Temperature range III: 160°C / 100°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	12	11	10	9,5	9,0	9,0
<b>Characteristic bond resistance in <u>cracked</u> concrete C20/25</b>								
Temperature range I: 80°C / 50°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	7,0	7,5	8,5	8,5	8,5	8,5
Temperature range II: 120°C / 72°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	6,0	6,5	7,5	7,5	7,5	7,5
Temperature range III: 160°C / 100°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	5,5	6,0	6,5	6,5	6,5	6,5
Increasing factors for concrete	$\psi_c$	C25/30	1,02					
		C30/37	1,04					
		C35/45	1,07					
		C40/50	1,08					
		C45/55	1,09					
		C50/60	1,10					
Factor according to CEN/TS1992-4-5	$k_8$	uncracked concrete	10,1					
		cracked concrete	7,2					
<b>Concrete cone failure</b>								
Factor according to CEN/TS1992-4-5	$k_{ucr}$	uncracked concrete	10,1					
		cracked concrete	7,2					
<b>Splitting failure</b>								
Edge distance	$c_{cr,sp}$	$h/h_{ef} \geq 2,0$	[mm]	1,0 $h_{ef}$				
		$2,0 > h/h_{ef} > 1,3$		$2 * h_{ef} (2,5 - h / h_{ef})$				
		$h/h_{ef} \leq 1,3$		2,4 $h_{ef}$				
Spacing	$s_{cr,sp}$	[mm]	2 $c_{cr,sp}$					
Installation factor <b>Compressed air cleaning</b>	$\gamma_2 = \gamma_{inst}$	[-]	1,0 (1,2) <sup>2)</sup>				1,2	
Installation factor <b>Manual cleaning</b>	$\gamma_2 = \gamma_{inst}$	[-]	1,2				-	

<sup>1)</sup> Fastening screws or threaded rods (incl. nut and washer) must comply with the appropriate material and property class of the internally threaded anchor rod. The characteristic tension resistance for steel failure of the given strength class are valid for the internally threaded anchor rod and the fastening element

<sup>2)</sup> Value in brackets for cracked concrete

<sup>3)</sup> For VMU-IG M20: Internally threaded rod: strength class 50; Fastening screws or threaded rods (incl. nut and washer): strength class 70

**Injection System VMH for concrete**

**Performance**  
Characteristic values of **tension loads** for **internally threaded anchor rod**

**Annex C4**

**Table C5:** Characteristic values of **shear loads** for **internally threaded anchor rod** under static and quasi-static action

Internally threaded anchor rod			IG-M 6	IG-M 8	IG-M 10	IG-M 12	IG-M 16	IG-M 20
<b>Steel failure <u>without</u> lever arm<sup>1)</sup></b>								
Characteristic shear resistance Steel, strength class 5.8	$V_{Rk,s}$	[kN]	5	9	15	21	39	61
Partial factor	$\gamma_{Ms,V}$	[-]	1,25					
Characteristic shear resistance Steel, strength class 8.8	$V_{Rk,s}$	[kN]	8	14	23	34	60	98
Partial factor	$\gamma_{Ms,V}$	[-]	1,25					
Characteristic shear resistance Stainless steel A4 / HCR, strength class 70	$V_{Rk,s}$	[kN]	7	13	20	30	55	62 <sup>2)</sup>
Partial factor	$\gamma_{Ms,V}$	[-]	1,56					
<b>Steel failure <u>with</u> lever arm<sup>1)</sup></b>								
Characteristic bending moment, Steel, strength class 5.8	$M^0_{Rk,s}$	[Nm]	8	19	37	66	167	325
Partial factor	$\gamma_{Ms,V}$	[-]	1,25					
Characteristic bending moment, Steel, strength class 8.8	$M^0_{Rk,s}$	[Nm]	12	30	60	105	267	519
Partial factor	$\gamma_{Ms,V}$	[-]	1,25					
Characteristic bending moment, Stainless steel A4 / HCR, strength class 70	$M^0_{Rk,s}$	[Nm]	11	26	53	92	234	643 <sup>2)</sup>
Partial factor	$\gamma_{Ms,V}$	[-]	1,56					
<b>Concrete pry-out failure</b>								
Factor k acc. to TR 029 Factor $k_3$ acc. to CEN/TS 1992-4-5	$k_{(3)}$	[-]	2,0					
<b>Concrete edge failure</b>								
Effective length of anchor	$l_f$	[mm]	$l_f = \min(h_{ef}; 8 d_{nom})$					
Outside diameter of anchor	$d_{nom}$	[mm]	10	12	16	20	24	30
Installation factor	$\gamma_2 = \gamma_{inst}$	[-]	1,0					

<sup>1)</sup> Fastening screws or threaded rods (incl. nut and washer) must comply with the appropriate material and property class of the internally threaded anchor rod. The characteristic shear resistance for steel failure of the given strength class are valid for the internally threaded anchor rod and the fastening element

<sup>2)</sup> For VMU-IG M20: Internally threaded rod: strength class 50; Fastening screws or threaded rods (incl. nut and washer): strength class 70

**Injection System VMH for concrete**

**Performance**  
Characteristic values of **shear loads** for **internally threaded anchor rod**

**Annex C5**

**Table C6:** Characteristic values of **tension loads** for **rebar** under static, quasi-static action and seismic action C1

Reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32	
<b>Steel failure</b>											
Characteristic tension resistance	$N_{Rk,s} = N_{Rk,s,C1}$	[kN]	$A_s \cdot f_{uk}^{(1)}$								
Cross section area	$A_s$	[mm <sup>2</sup> ]	50	79	113	154	201	314	491	616	804
Partial factor	$\gamma_{Ms,N}$	[-]	1,4 <sup>(2)</sup>								
<b>Combined pull-out and concrete failure</b>											
<b>Characteristic bond resistance in <u>uncracked</u> concrete C20/25</b>											
Temperature range I: 80°C / 50°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	14	14	14	14	13	13	13	13	13
Temperature range II: 120°C / 72°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	13	12	12	12	12	11	11	11	11
Temperature range III: 160°C / 100°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10	10	9,5	9,5	9,5	9,0	9,0	9,0	9,0
<b>Characteristic bond resistance in <u>cracked</u> concrete C20/25</b>											
Temperature range I: 80°C / 50°C	$\tau_{Rk,cr} = \tau_{Rk,C1}$	[N/mm <sup>2</sup> ]	5,0	5,5	6,0	6,0	7,5	7,5	7,5	7,5	8,0
Temperature range II: 120°C / 72°C	$\tau_{Rk,cr} = \tau_{Rk,C1}$	[N/mm <sup>2</sup> ]	4,5	5,0	5,0	5,5	6,5	6,5	6,5	6,5	7,0
Temperature range III: 160°C / 100°C	$\tau_{Rk,cr} = \tau_{Rk,C1}$	[N/mm <sup>2</sup> ]	4,0	4,5	4,5	5,0	5,5	6,0	6,0	5,5	6,5
Increasing factor for concrete	$\psi_c$	C25/30	1,02								
		C30/37	1,04								
		C35/45	1,07								
		C40/50	1,08								
		C45/55	1,09								
		C50/60	1,10								
Factor according to CEN/TS1992-4-5	uncracked concrete	$k_8$	[-]	10,1							
	cracked concrete			7,2							
<b>Concrete cone failure</b>											
Factor according to CEN/TS1992-4-5	uncracked concrete	$k_{ucr}$	[-]	10,1							
	cracked concrete	$k_{cr}$		7,2							
<b>Splitting failure</b>											
Edge distance	$h/h_{ef} \geq 2,0$	$C_{cr,sp}$	[mm]	1,0 $h_{ef}$							
	$2,0 > h/h_{ef} > 1,3$			$2 \cdot h_{ef} (2,5 - h / h_{ef})$							
	$h/h_{ef} \leq 1,3$			2,4 $h_{ef}$							
Spacing		$S_{cr,sp}$	[mm]	2 $C_{cr,sp}$							
Installation factor <b>Compressed air cleaning</b>	$\gamma_2 = \gamma_{inst}$	[-]	1,0 (1,2) <sup>(3)</sup>				1,2				
Installation factor <b>Manual cleaning</b>	$\gamma_2 = \gamma_{inst}$	[-]	1,2				-				

<sup>1)</sup>  $f_{uk}$  shall be taken from the specifications of reinforcing bars

<sup>2)</sup> in absence of nation regulation

<sup>3)</sup> Value in brackets for cracked concrete

**Injection System VMH for concrete**

**Performance**  
Characteristic values of **tension loads** for **rebar**

**Annex C6**



**Table C7: Characteristic values of shear loads for rebar under static, quasi-static action and seismic action C1**

Reinforcing bar		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Steel failure <u>without</u> lever arm</b>										
Characteristic shear resistance	$V_{Rk,s}$ [kN]	$0,50 \cdot A_s \cdot f_{uk}^{1)}$								
	$V_{Rk,s,C1}$ [kN]	$0,37 \cdot A_s \cdot f_{uk}^{1)}$								
Cross section area	$A_s$ [mm <sup>2</sup> ]	50	79	113	154	201	314	491	616	804
Partial factor	$\gamma_{Ms,v}$ [-]	1,5 <sup>2)</sup>								
Ductility factor according to CEN/TS 1992-4-5	$k_2$ [-]	0,8								
<b>Steel failure <u>with</u> lever arm</b>										
Characteristic bending moment	$M^0_{Rk,s}$ [Nm]	$1,2 \cdot W_{el} \cdot f_{uk}^{1)}$								
	$M^0_{Rk,s,C1}$ [Nm]	No Performance Determined (NPD)								
Elastic section modulus	$W_{el}$ [mm <sup>3</sup> ]	50	98	170	269	402	785	1534	2155	3217
Partial factor	$\gamma_{Ms,v}$ [-]	1,5 <sup>2)</sup>								
<b>Concrete pry-out failure</b>										
Factor k acc. to TR 029 Factor $k_3$ acc. to CEN/TS 1992-4-5	$k_{(3)}$ [-]	2,0								
Installation factor	$\gamma_2 = \gamma_{inst}$ [-]	1,0								
<b>Concrete edge failure</b>										
Effective length of rebar	$l_f$ [mm]	$l_f = \min(h_{ef}; 8 d_{nom})$								
Outside diameter of rebar	$d_{nom}$ [mm]	8	10	12	14	16	20	25	28	32
Installation factor	$\gamma_2 = \gamma_{inst}$ [-]	1,0								

<sup>1)</sup>  $f_{uk}$  shall be taken from the specifications of reinforcing bars

<sup>2)</sup> in absence of nation regulation

**Injection System VMH for concrete**

**Performance**  
Characteristic values of **shear loads** for rebar

**Annex C7**

**Table C8: Displacements under tension loads<sup>1)</sup> (threaded rod)**

Threaded rod			M8	M10	M12	M16	M20	M24	M27	M30
<b>Uncracked concrete C20/25 under static and quasi-static action</b>										
Temperature range I: 80°C / 50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,031	0,032	0,034	0,037	0,039	0,042	0,044	0,046
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,040	0,042	0,044	0,047	0,051	0,054	0,057	0,060
Temperature range II: 120°C / 72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,032	0,034	0,035	0,038	0,041	0,044	0,046	0,048
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,042	0,044	0,045	0,049	0,053	0,056	0,059	0,062
Temperature range III: 160°C / 100°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,121	0,126	0,131	0,142	0,153	0,163	0,171	0,179
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,124	0,129	0,135	0,146	0,157	0,168	0,176	0,184
<b>Cracked concrete C20/25 under static and quasi-static action</b>										
Temperature range I: 80°C / 50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,081	0,083	0,085	0,090	0,095	0,099	0,103	0,106
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,104	0,107	0,110	0,116	0,122	0,128	0,133	0,137
Temperature range II: 120°C / 72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,084	0,086	0,088	0,093	0,098	0,103	0,107	0,110
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,108	0,111	0,114	0,121	0,127	0,133	0,138	0,143
Temperature range III: 160°C / 100°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,312	0,321	0,330	0,349	0,367	0,385	0,399	0,412
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,321	0,330	0,340	0,358	0,377	0,396	0,410	0,424
<b>Cracked concrete C20/25 under seismic action (C2)</b>										
All temperature ranges	$\delta_{N,seis}$ (DLS) -factor	[mm/(N/mm <sup>2</sup> )]	(NPD)		0,120	No Performance Determined (NPD)				
	$\delta_{N,seis}$ (ULS) -factor	[mm/(N/mm <sup>2</sup> )]			0,140					

<sup>1)</sup> Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau;$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

$$\delta_{N,seis}(DLS) = \delta_{N,seis}(DLS)\text{-factor} \cdot \tau;$$

$$\delta_{N,seis}(ULS) = \delta_{N,seis}(ULS)\text{-factor} \cdot \tau;$$

$\tau$ : acting bond stress for tension

**Table C9: Displacements under shear load<sup>1)</sup> (threaded rod)**

Threaded rod			M 8	M 10	M 12	M 16	M 20	M24	M 27	M 30
<b>Uncracked and cracked concrete C20/25 under static and quasi-static action</b>										
All temperature ranges	$\delta_{V0}$ -factor	[mm/(kN)]	0,06	0,06	0,05	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,05
<b>Cracked concrete C20/25 under seismic action (C2)</b>										
All temperature ranges	$\delta_{V,seis}$ (DLS) -factor	[mm/(kN)]	(NPD)		0,27	No Performance Determined (NPD)				
	$\delta_{V,seis}$ (ULS) -factor	[mm/(kN)]			0,27					

<sup>1)</sup> Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V;$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

$$\delta_{V,seis}(DLS) = \delta_{V,seis}(DLS)\text{-factor} \cdot V;$$

$$\delta_{V,seis}(ULS) = \delta_{V,seis}(ULS)\text{-factor} \cdot V;$$

V: acting shear load

**Injection System VMH for concrete**

**Performance**  
Displacements (threaded rod)

**Annex C8**

**Table C10: Displacements under tension load<sup>1)</sup>** (internally threaded anchor rod)

Internally threaded anchor rod			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20
<b>Uncracked concrete C20/25 under static and quasi-static action</b>								
Temperature range I: 80°C / 50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,032	0,034	0,037	0,039	0,042	0,046
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,042	0,044	0,047	0,051	0,054	0,060
Temperature range II: 120°C / 72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,034	0,035	0,038	0,041	0,044	0,048
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,044	0,045	0,049	0,053	0,056	0,062
Temperature range III: 160°C / 100°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,126	0,131	0,142	0,153	0,163	0,179
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,129	0,135	0,146	0,157	0,168	0,184
<b>Cracked concrete C20/25 under static and quasi-static action</b>								
Temperature range I: 80°C / 50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,083	0,085	0,090	0,095	0,099	0,106
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,107	0,110	0,116	0,122	0,128	0,137
Temperature range II: 120°C / 72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,086	0,088	0,093	0,098	0,103	0,110
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,111	0,114	0,121	0,127	0,133	0,143
Temperature range III: 160°C / 100°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,321	0,330	0,349	0,367	0,385	0,412
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,330	0,340	0,358	0,377	0,396	0,424

<sup>1)</sup> Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{acting bond stress for tension}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

**Table C11: Displacements under shear load<sup>1)</sup>** (internally threaded anchor rod)

Internally threaded anchor rod			IG-M6	IG-M8	IG-M10	IG-M12	IG-M16	IG-M20
<b>Uncracked and cracked concrete C20/25 under static and quasi-static action</b>								
All temperature ranges	$\delta_{V0}$ -factor	[mm/(kN)]	0,07	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$ -factor	[mm/(kN)]	0,10	0,09	0,08	0,08	0,06	0,06

<sup>1)</sup> Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{acting shear load}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

**Injection System VMH for concrete**

**Performance**  
Displacements (internally threaded anchor rod)

**Annex C9**

**Table C12: Displacements under tension load<sup>1)</sup> (rebar)**

Rebar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Uncracked concrete C20/25 under static and quasi-static action</b>											
Temperature range I: 80°C / 50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,031	0,032	0,034	0,035	0,037	0,039	0,043	0,045	0,048
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,040	0,042	0,044	0,045	0,047	0,051	0,055	0,058	0,063
Temperature range II: 120°C / 72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,032	0,034	0,035	0,036	0,038	0,041	0,045	0,047	0,050
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,042	0,044	0,045	0,047	0,049	0,053	0,057	0,060	0,065
Temperature range III: 160°C / 100°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,121	0,126	0,131	0,137	0,142	0,153	0,164	0,172	0,186
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,124	0,129	0,135	0,141	0,146	0,157	0,169	0,177	0,192
<b>Cracked concrete C20/25 under static and quasi-static action</b>											
Temperature range I: 80°C / 50°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,081	0,083	0,085	0,087	0,090	0,095	0,099	0,103	0,108
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,104	0,107	0,110	0,113	0,116	0,122	0,128	0,133	0,141
Temperature range II: 120°C / 72°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,084	0,086	0,088	0,090	0,093	0,098	0,103	0,107	0,113
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,108	0,111	0,114	0,118	0,121	0,127	0,133	0,138	0,148
Temperature range III: 160°C / 100°C	$\delta_{N0}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,312	0,321	0,330	0,340	0,349	0,367	0,385	0,399	0,425
	$\delta_{N\infty}$ -factor	[mm/(N/mm <sup>2</sup> )]	0,321	0,330	0,340	0,349	0,358	0,377	0,396	0,410	0,449

<sup>1)</sup> Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau; \quad \tau: \text{acting bond stress for tension}$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

**Table C13: Displacements under shear load<sup>1)</sup> (rebar)**

Rebar			Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 20	Ø 25	Ø 28	Ø 32
<b>Cracked and uncracked concrete C20/25 under static and quasi-static action</b>											
All temperature ranges	$\delta_{V0}$ -factor	[mm/(kN)]	0,06	0,05	0,05	0,04	0,04	0,04	0,03	0,03	0,03
	$\delta_{V\infty}$ -factor	[mm/(kN)]	0,09	0,08	0,08	0,06	0,06	0,05	0,05	0,04	0,04

<sup>1)</sup> Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V; \quad V: \text{acting shear load}$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

**Injection System VMH for concrete**

**Performance**  
Displacements (rebar)

**Annex C10**